

Part Number	01810438	Name	Mill, Junk, Flt Btm, Bladed, 3.78 OD, 2-3/8 REG P, 33.5 LG
Primary Legacy Number	1810438	Version	A.4
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker	Minero, Eligio 2011-03-15 05:31:33	Promoter	Bhadran, Santosh 2011-03-15 06:19:17
Described By	Document Number		Version
	D000462222		A.3
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
CONNECTION UP NAME	REG	CONNECTION UP SIZE	2.375 in
CONNECTION UP TYPE	pin	FISHING NECK DIAMETER	3.13 in
FISHING NECK LENGTH	22 in	TYPE	Junk, Flat Bottom, Bladed

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PDM SYSTEM INFORMATION FOR PART 01810438
Mill, Junk, Flt Btm, Bladed, 3.78 OD, 2-3/8 REG P, 33.5 LG

Part 01810438, A (Design) BOM List:

Line Number	Number	Name	Quantity	UOM	Reference Designator
1	01808887	Body, Mill, Junk, Flat Bottom, 3.78 OD, 2-3/8 REG Pin, 32 LG	1.0	each	
2	01389085	Blade, Junk Mill, Size: 0.38" x 1.50" x 2.3" LG	1.0	each	
3	01389092	Blade, Junk Mill, Size: 0.38" x 1.50" x 1.25" LG	2.0	each	

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PDM SYSTEM INFORMATION FOR PART 01810438
Mill, Junk, Flt Btm, Bladed, 3.78 OD, 2-3/8 REG P, 33.5 LG

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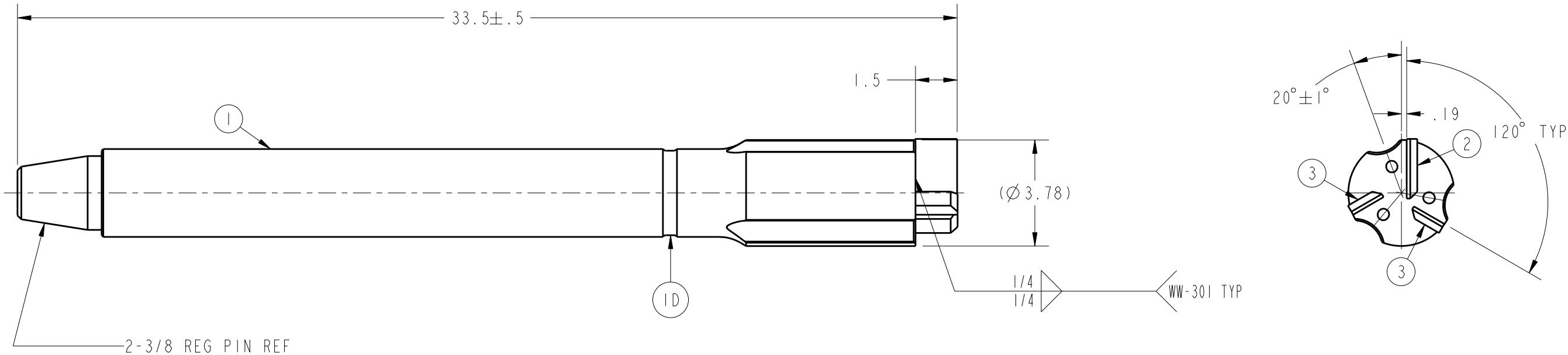
B

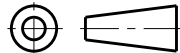
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REV	ECN NUMBER	REV BY/DATE	CHK'D BY/DATE
A	INITIAL RELEASE		



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UNLESS OTHERWISE SPECIFIED											
MACHINED SURFACES 250 RMS BREAK ALL EDGES .015 X 45° OR .015 R FILLET RADII .03 \ .06 ALL DIAMETERS CONCENTRIC WITHIN .030 T.I.R. ALL THREAD ENTRY AND EXIT ANGLES TO BE 25° - 45° OFF OF THREAD AXIS		ALL DIMENSIONS IN INCHES						TITLE MILL, JUNK, FLAT BOTTOM, BLADED 3.78" OD, 2-3/8" REG PIN, 33.5" LG			
		THREAD SURFACE FINISH 125/									
		MATERIAL		DRAWN BY	CMT	13Mar11					
		YIELD STRENGTH		CHECKED BY	LEO	15Mar11					
TOLERANCES		WEIGHT		APPROVED BY	SB	15Mar11	DRAWING NUMBER		PAGE	REV	
.X	±.1	HEAT TREAT		SCALE	0.250"=1.000"		B		D000462222		
.XX	±.03								1 OF 1	A	
.XXX	±.005										
FRACTIONS	±1/16	COATING/PLATING									
X°	±5°										